

10/809,025

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81073066 (FGT 1597 PA)

**Amendments to the Specification:**

Please replace paragraph [0030] with the following amended paragraph:

[0030] The dual conical tube 14 is welded at the seam 14' via a suitable welding device 15 along the length of the tube through a well known joining method (e.g. Gas Metal Arc Welding, Tungsten Inert Gas, Laser Welding, electron beam welding, hybrid (laser-GMAW or laser-plasma) welding, friction stir welding or seam mesh welding).